

Program 8 Investigation of the Effect of Thermal Exposure on the Mechanical Properties of Titanium/SiC Composites

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Objective

The objective of this study is to investigate the effect of thermal exposure (isothermal and thermal cycling) on the longitudinal and transverse tensile properties of Ti 1100/SCS-6 composites. The property degradation will be correlated to microstructural changes in the matrix, fibers and interface.

## ABSTRACT

The objective of the present study is to evaluate the influence of thermal exposure, both isothermal and cyclic, on the reaction kinetics, mechanical properties and fracture behavior of Ti-1100 alloy/SiC fiber composites.

During the last reporting period, it was determined that composites made with  $TiB_2$  coated SiC fiber (Sigma) reacted at the same rate as SCS-6 fibers. As a result, the thinner surface coating on the Sigma fiber was completely consumed at shorter times than that on the SCS-6.

Thermal cycling experiments were conducted on longitudinal and transverse Ti-1100/SCS-6 composites over a temperature range of 150-800°C for 500 cycles. The thermal exposures were carried out in air and in argon. No appreciable tensile strength degradation was observed for samples cycled in argon, although a strength loss was noted for the samples cycled in air. Fracture surface characterization showed brittle matrix failure in regions near the surface and in regions where there was a path for oxygen ingress.

**INVESTIGATION OF THE EFFECT OF THERMAL  
EXPOSURE ON THE MECHANICAL PROPERTIES  
OF Ti-1100/SCS-6 COMPOSITES**

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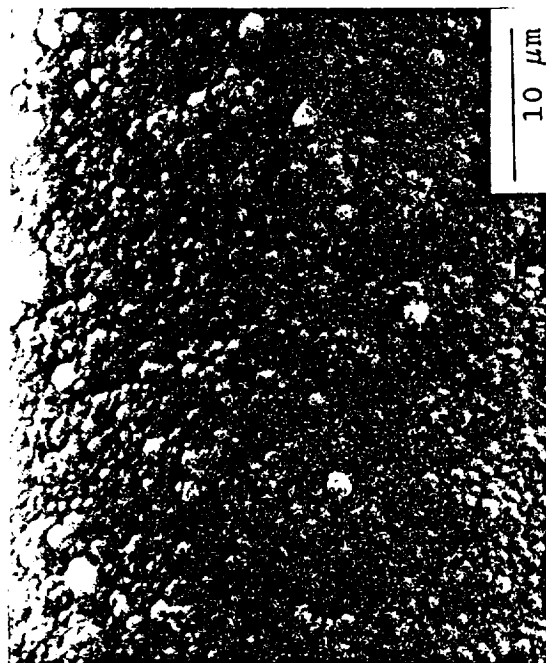
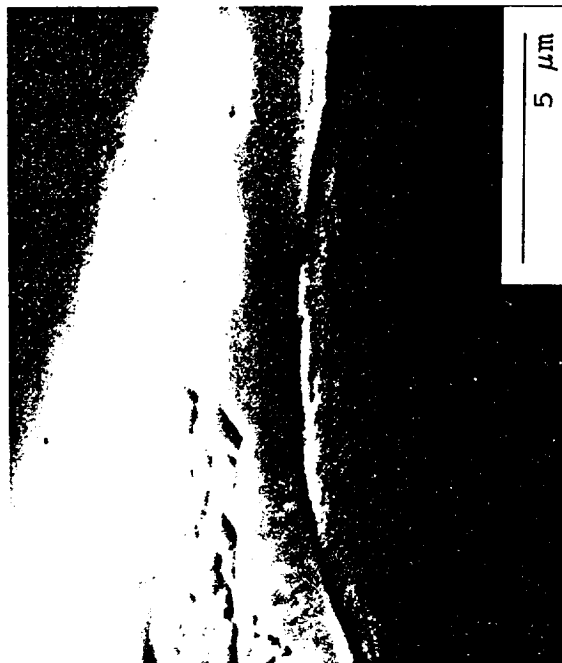
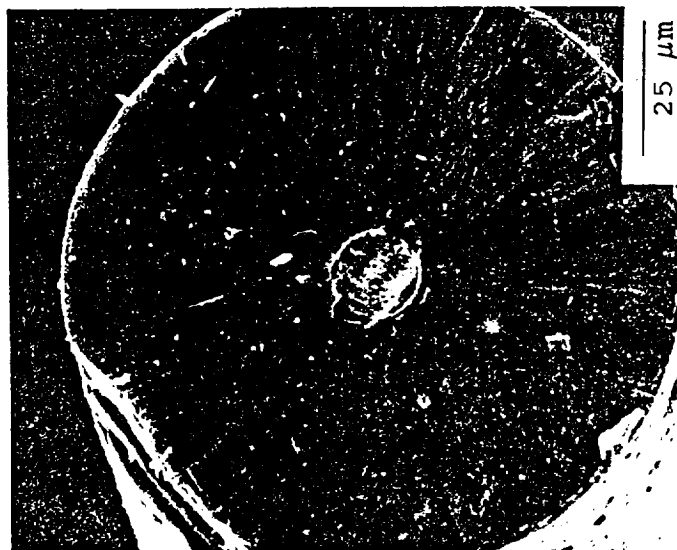
**UNIVERSITY OF VIRGINIA, CHARLOTTESVILLE**

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## **RESEARCH OBJECTIVE**

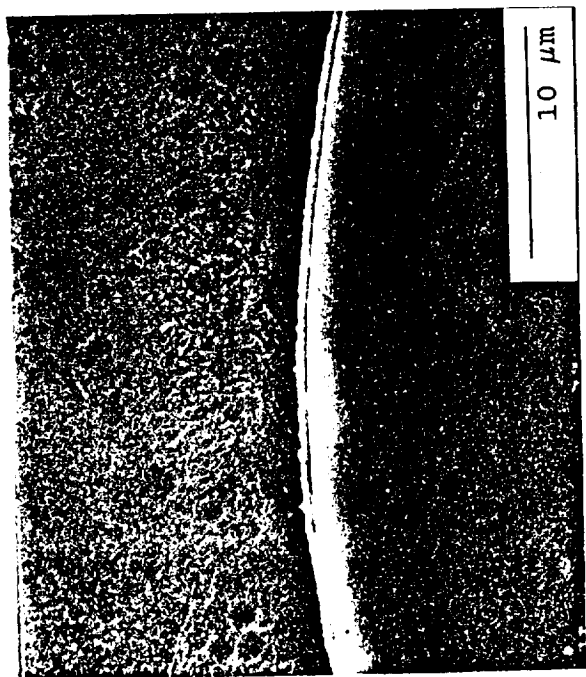
**The objective of this research is to investigate the influence of thermal exposure, both isothermal and cyclic, on the microstructure and mechanical properties of Ti-1100/SiC composites.**

# $\text{TiB}_2$ COATED SIGMA FIBER

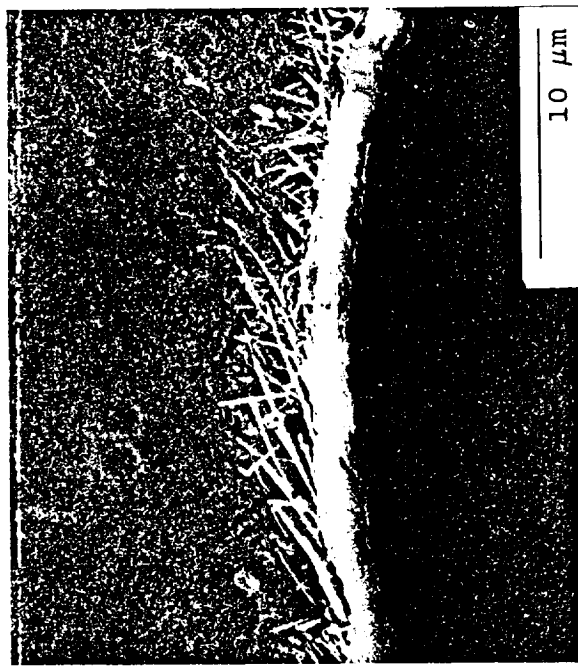


# SCS-6 AND SIGMA IN Ti-1100

## AS-FABRICATED

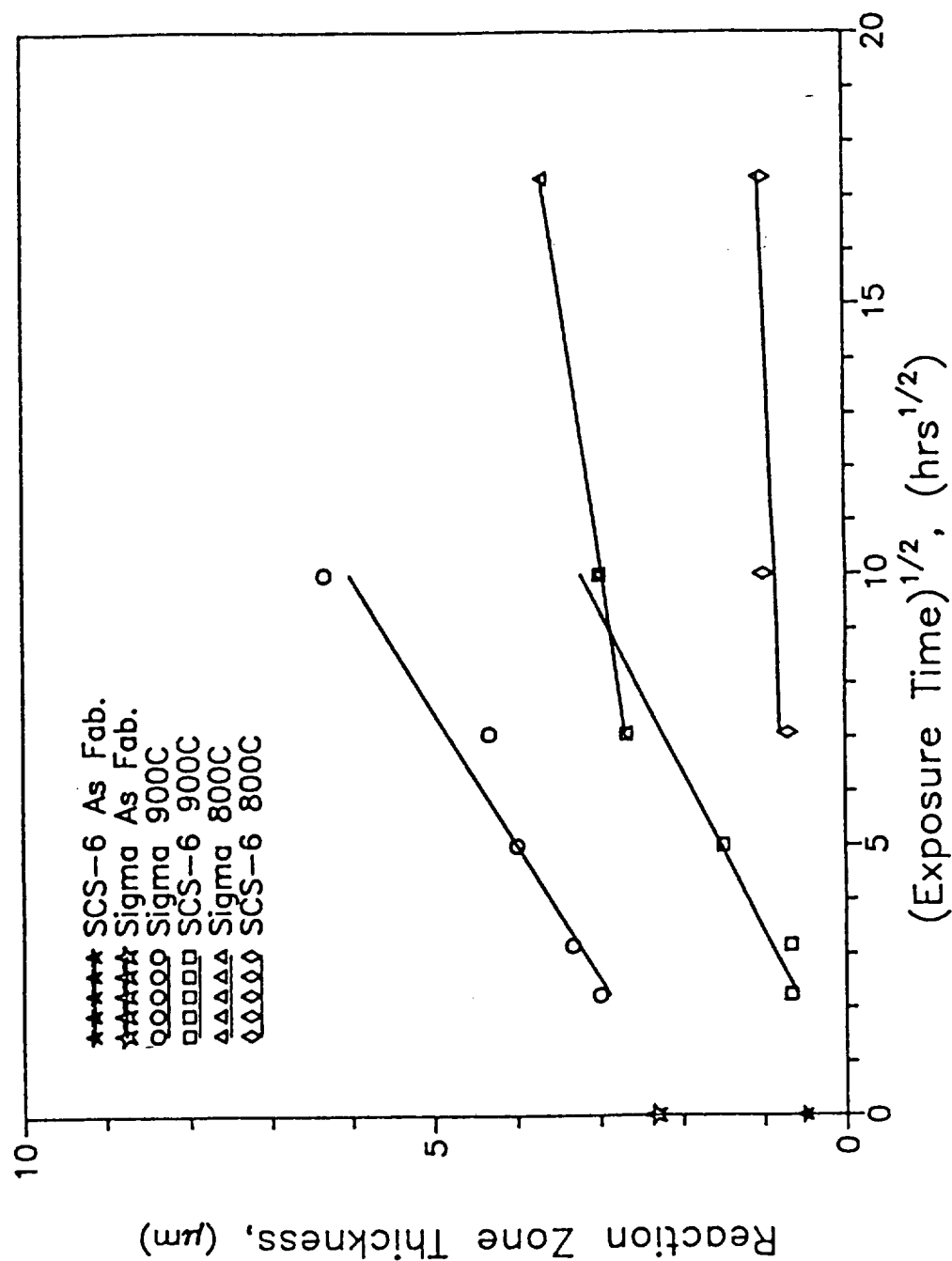


SCS-6



SIGMA

# REACTION RATES OF SCS-6 AND SIGMA IN TI-1100 AT 800 AND 900C

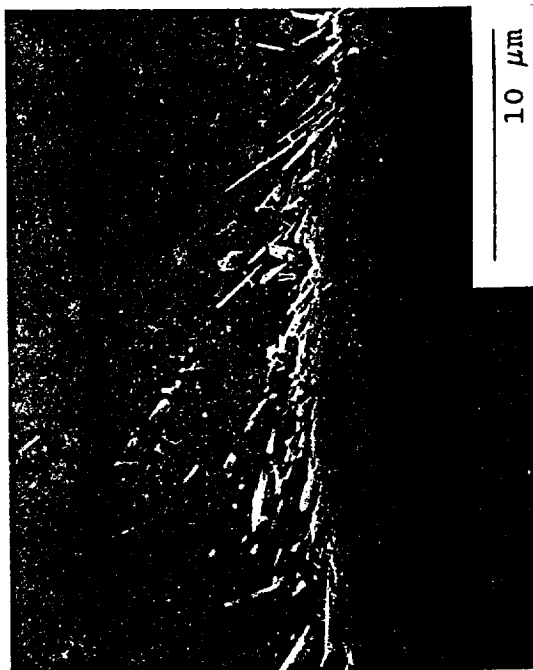


# SCS-6 AND SIGMA IN Ti-1100

REACTED AT 900C FOR 50 HOURS



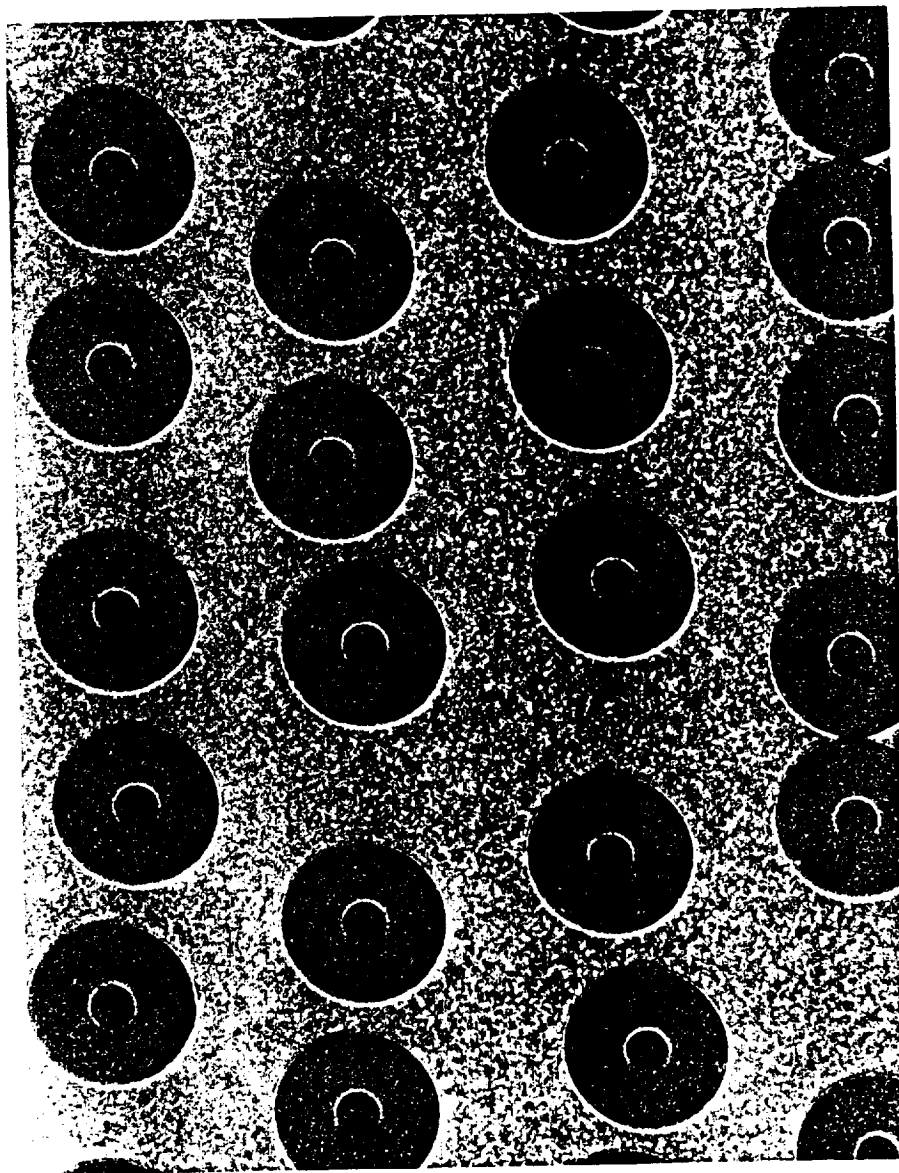
SCS-6



SIGMA

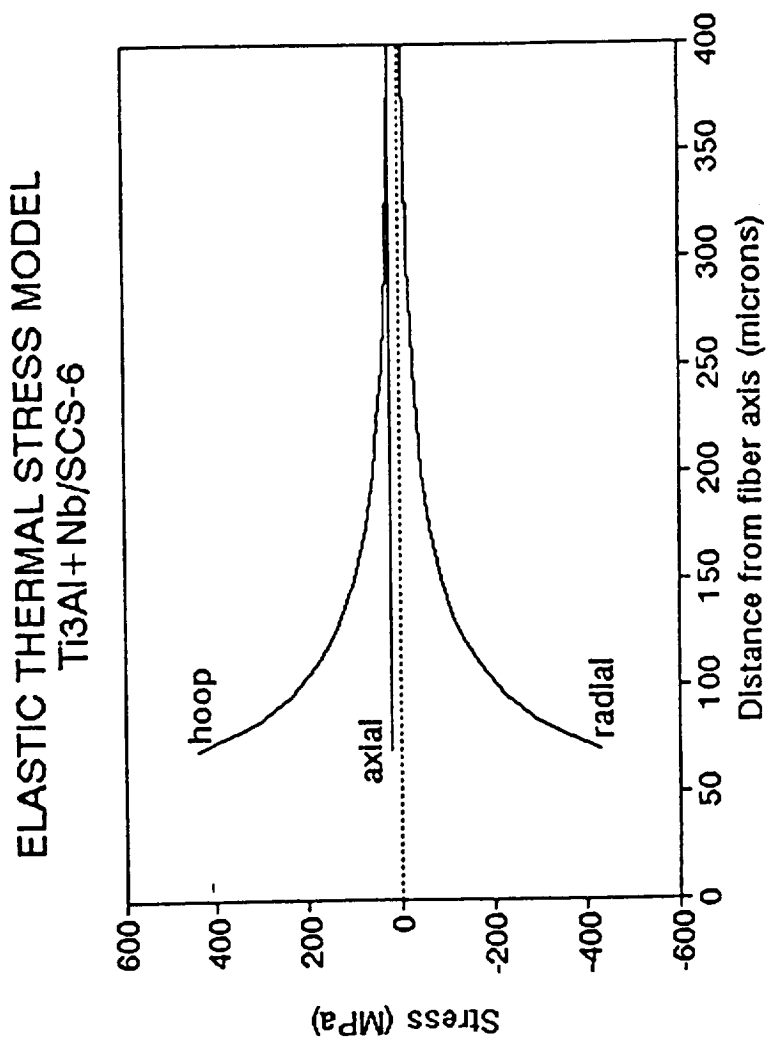
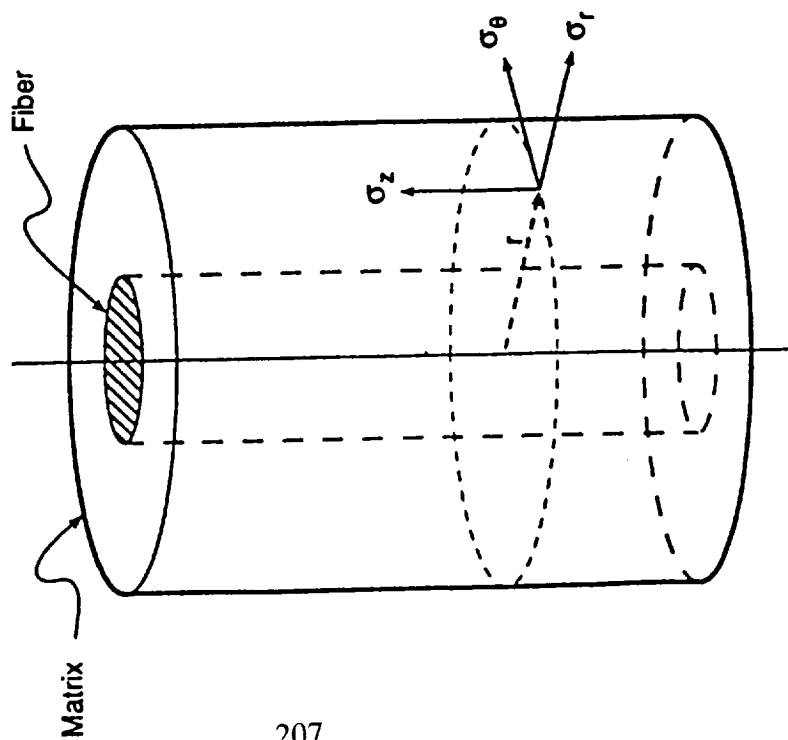


# Ti-1100/SCS-6 COMPOSITE

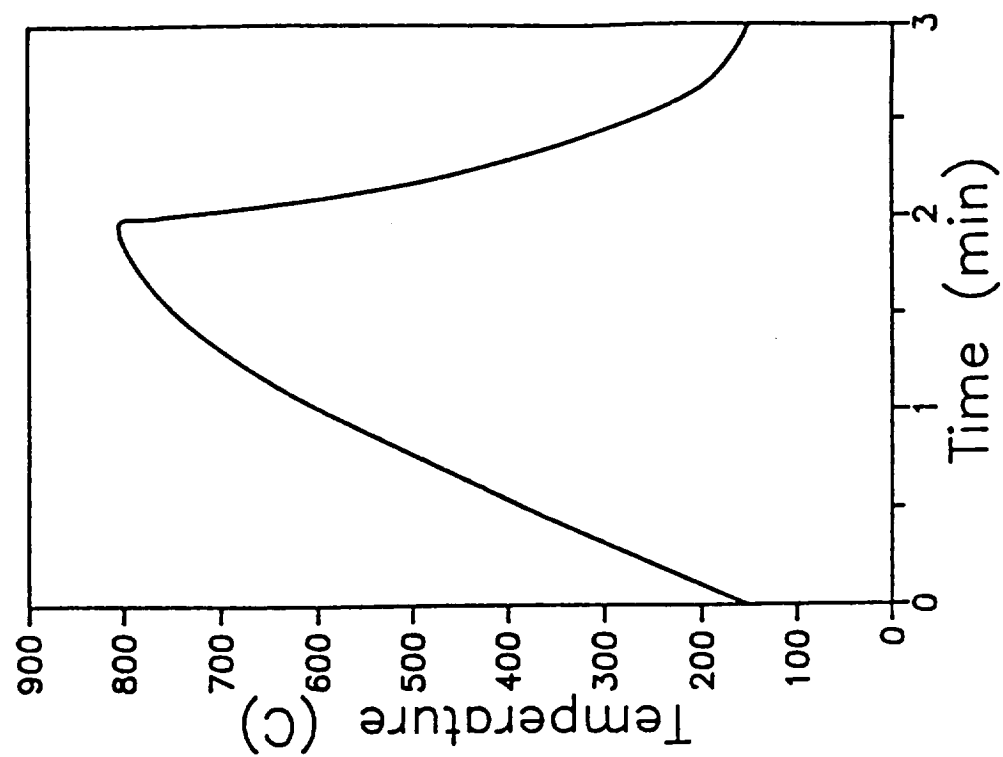
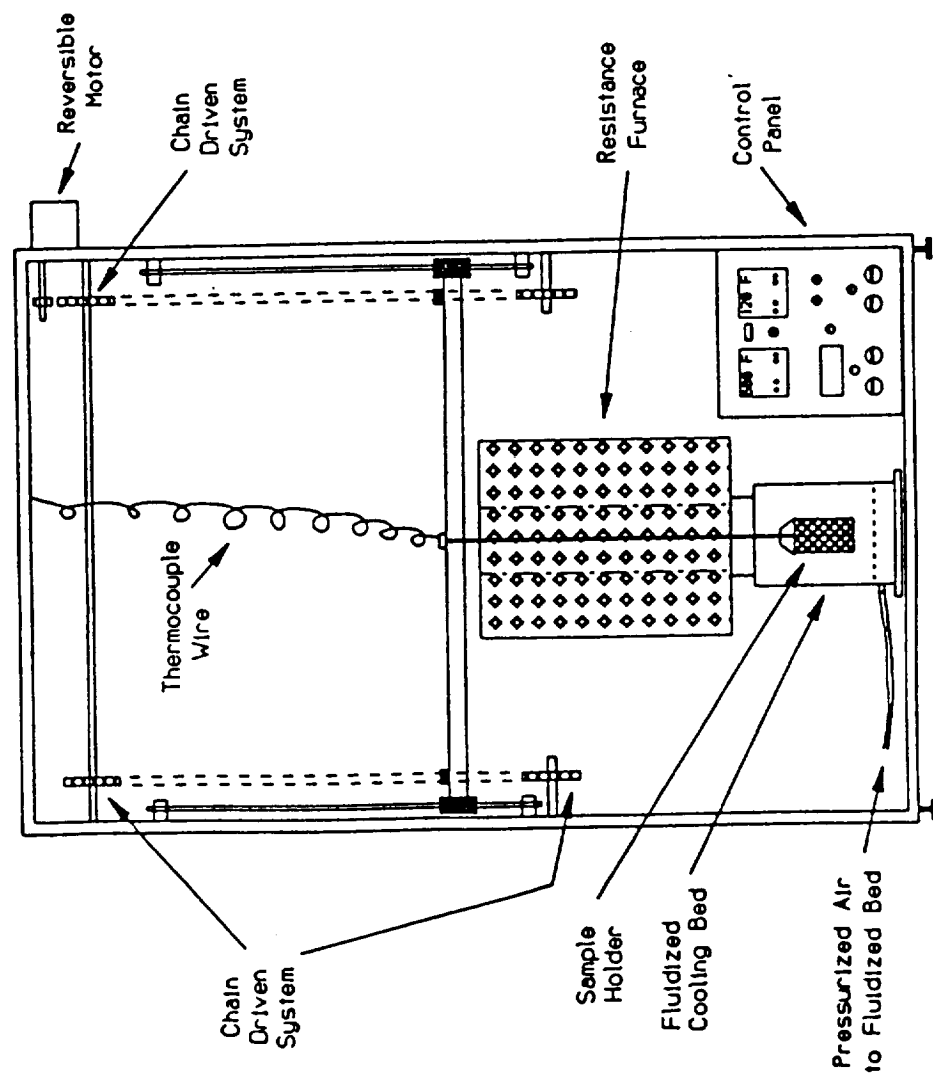


200  $\mu\text{m}$

# RESIDUAL THERMAL STRESSES



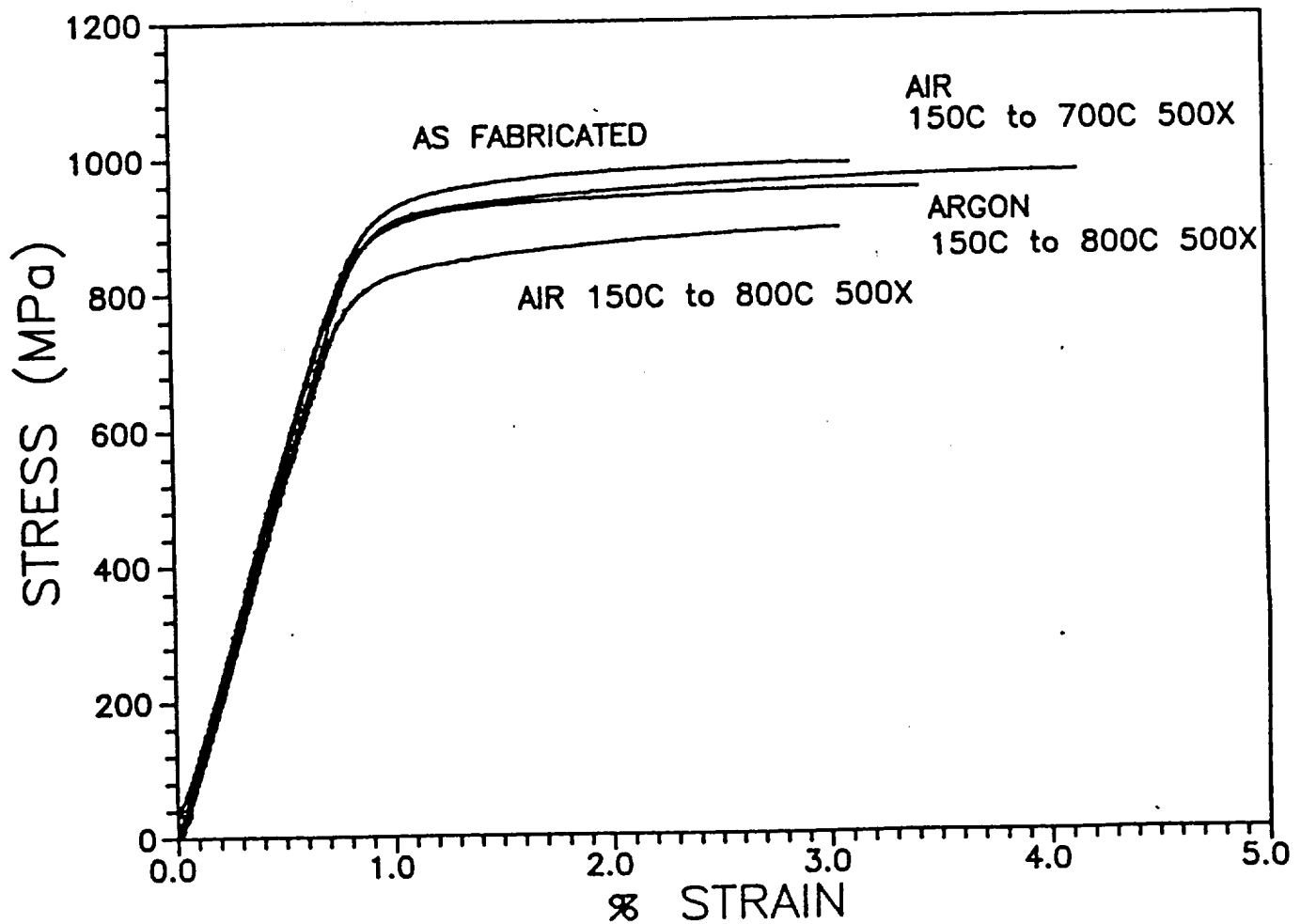
# THERMAL CYCLING APPARATUS



# **THERMAL EXPOSURES**

- Panels fabricated at NASA LaRC
- Tensile coupons cut prior to exposure:  
Longitudinal, Transverse, Matrix alone
- Thermal exposures:
  - Cycled in air 150 to 700C 500X
  - Cycled in air 150 to 800C 500X
  - Cycled in argon 150 to 800C 500X
- Samples tensile tested (2 per condition)

# MATRIX TENSILE TESTS

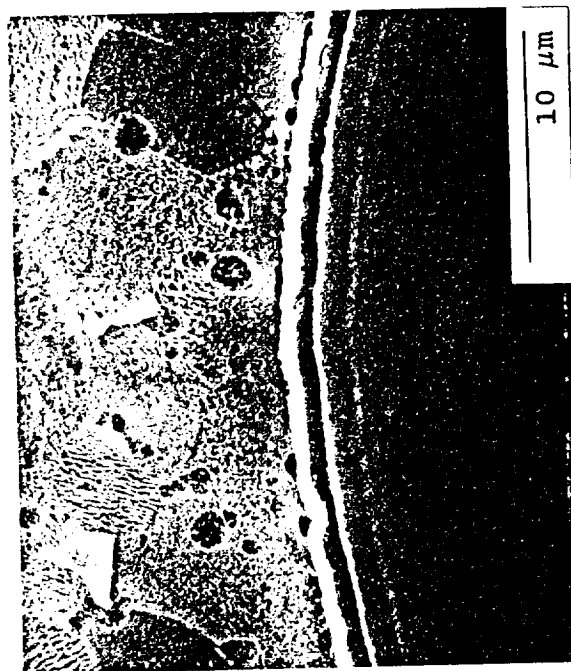


	AS FAB	150-700C 500X AIR	150-800C 500X AIR	150-800C 500X ARGON
MODULUS (GPa)	112	107	103	113
UTS (MPa)	1023	1038	910	982

# Ti-1100/SCS-6 INTERFACE



As-Fabricated



150-800C 500X Air

# TRANSVERSE SURFACE CRACK

Tested Longitudinal Sample

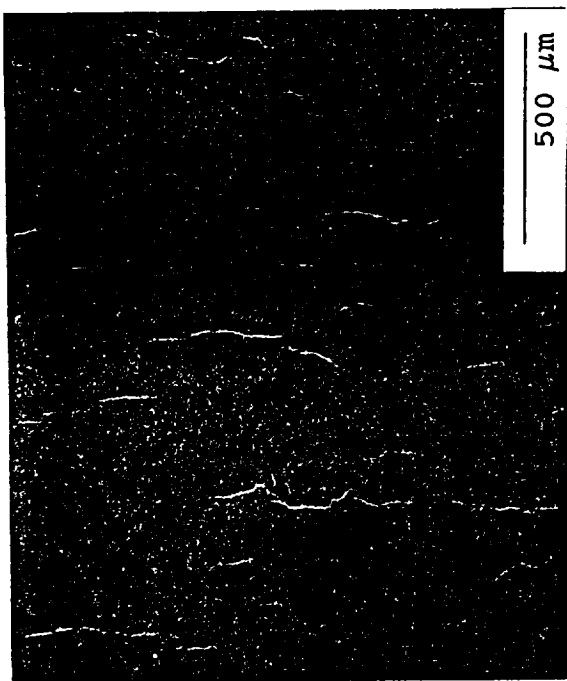
Cycled in Air 500X 150-800C



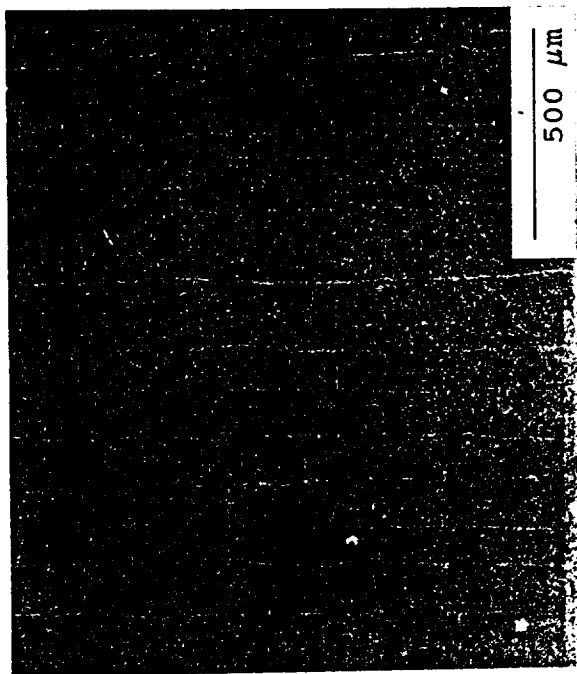
ORIGINAL PAGE IS  
OF POOR QUALITY

# SURFACE CHACKING

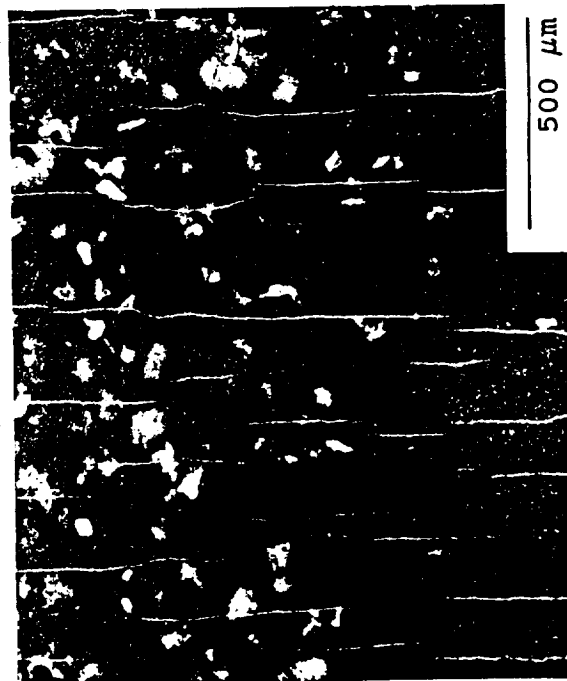
(0.8% TENSILE STRAIN)



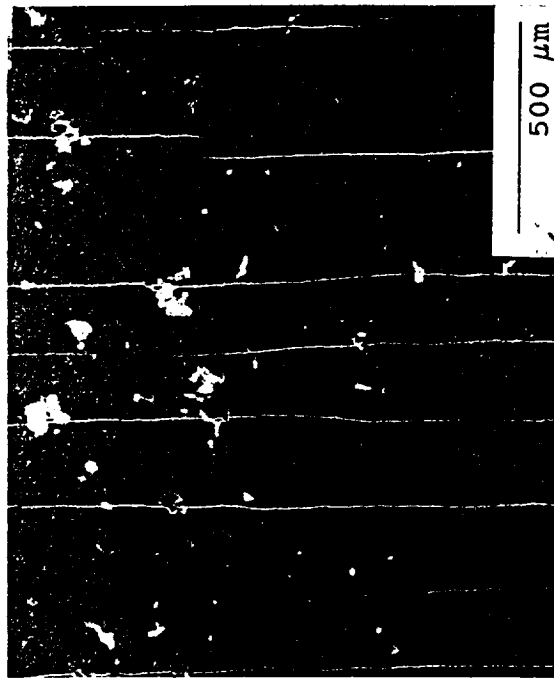
Composite  
As-Fabricated



Composite  
Air 150-700C 500X



Composite  
Air 150-800C 500X

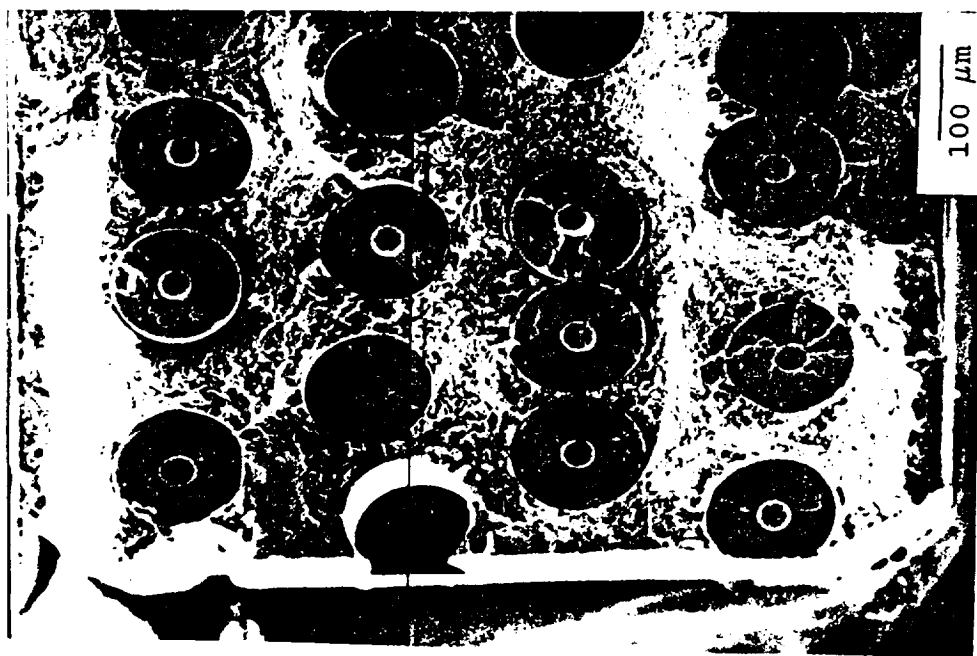


Matrix  
Air 150-800C 500X

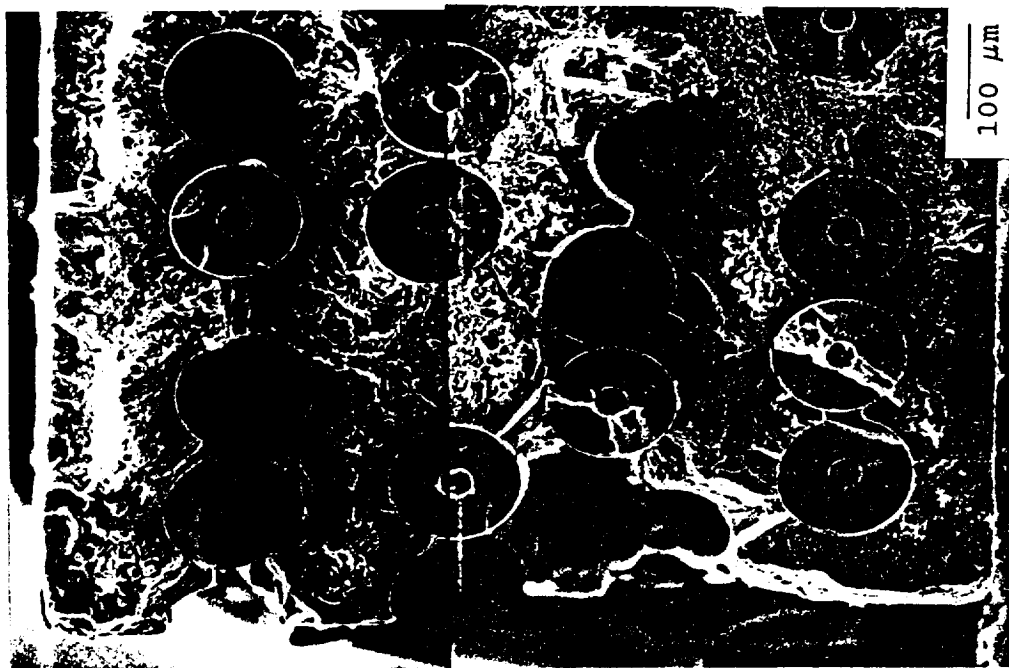


# FRACTURE SURFACES

## Longitudinal Samples



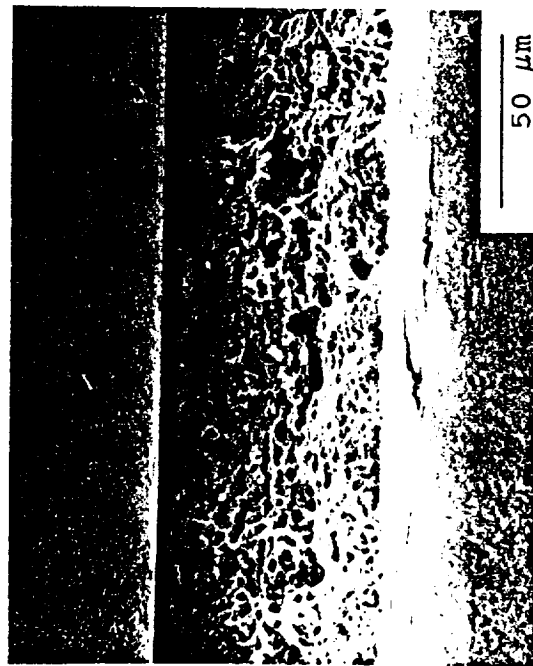
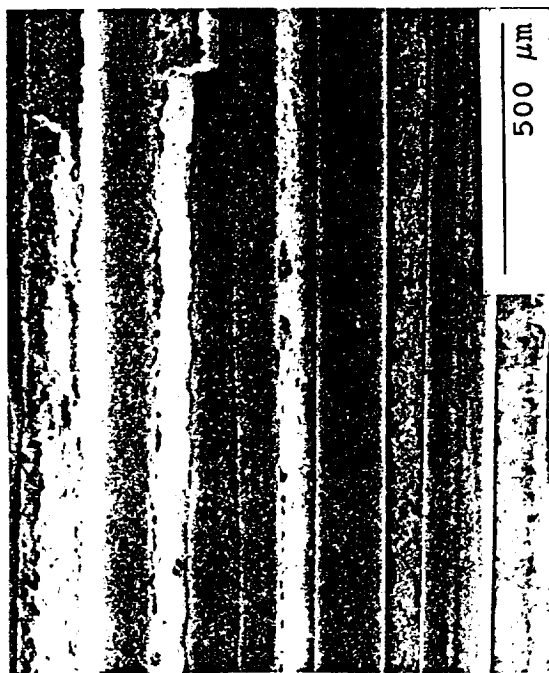
As-Fabricated



Air 150-800C 500X

# FRACTURE SURFACES

## Transverse Samples



As-Fabricated

Air 150-800C 500X

## **SUMMARY**

- After fabrication the Sigma fiber reacted at nearly the same rate as SCS-6
- Thermal cycling in argon had no significant effect on the composite tensile properties
- Thermal cycling in air up to 700C shows little decrease in tensile strength, but cycling to 800C had an appreciable effect
- Fracture surface characterization indicates that oxidation of the matrix leads to a localized brittle failure mode

## **FUTURE WORK**

- **Investigate matrix microstructural changes**
- **Compare thermal cycling to equivalent isothermal exposure**
- **Compare to composite of BETA 21S**
- **Cryogenic thermal cycling**